

STEP-5

1. Fix the Bottom front as shown.
2. Ensure that the bottom bend of the bottom front will engage with the sides and the bottom channel as shown in the enlarged view.
3. Check that the Bottom tray comes above the bottom front and Rivet together.

STEP-6

RIVET NOW WITH TOP

Assemble the top and rivet with Backs and sides as shown. Now the carcass is ready. please erect the carcass for doors fixing.

STEP-7

1. Insert the Top Hinge pin in the top Hinge Bush and fix the Door as shown in the drawing.
2. Position the Door on the Bottom front and then insert the bottom Hinge pin from top as shown.
3. Similarly fix the LH Door.

STEP-8

Fix the Door Stoppers on the Top and Bottom Tray holes as shown.

STEP-9

1. Fix the Shelf Clips at the desired level as shown. Ensure that all 4 Clips are at the same height
2. Fix the Shelf on the Shelf clips as shown

STEP-10

Now the cupboard is ready for use.